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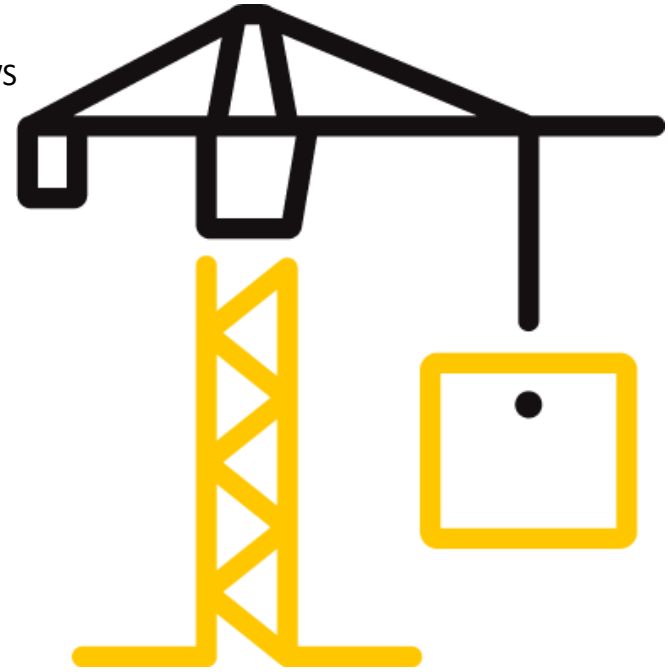
PRODUCT EVALUATION

SERIES 600 PROJECT OUT WINDOW – NON IMPACT

REPORT
S8002.01-122-34-R0
SERIES 600 PROJECT OUT WINDOW – NON IMPACT

RENDERED TO:
WIN-VENT ALUMINUM ARCHITECTURAL WINDOWS
2401 SOUTH MAIN STREET
FORT SCOOT, KS 66701



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1 SCOPE

Product Evaluation per Chapter 61G20-3.005(1)(d) Florida Administrative Code, Evaluation report from a Florida Registered Architect or a Licensed Florida Professional Engineer.

2 BUILDING CODE COMPLIANCE AND PERFORMANCE STANDARDS

This product has demonstrated compliance with the Florida Building Code, Building, 8th Edition (2023):

- 1709.5 Exterior window and door assemblies
- 2404 Wind, Snow, Seismic and Dead Loads on Glass

Performance Standards

- AAMA/WDMA/CSA 101/I.S.2/A440-17
- ASTM E1300-16

3 PRODUCT DESCRIPTION

Window Frame 6063-T5 Aluminum
Extruded aluminum with poured and de-bridged thermal break.
Mitered corners secured with comer keys, epoxy weld and crimp.

Glazing Insulating Glass:
The exterior is 1/4" thick fully tempered glass.
Aluminum spacer.
The interior is of 1/4" thick fully tempered glass.
Interior glazed to butyl tape; wedge gasket and snap-in aluminum glazing bead applied at the interior

Validate glazing with ASTM E1300

Hardware 4-Bar hinge; one at each jamb, Cam locks with keepers; (3) at bottom rail/sill

Anchorage Per Installation section

For additional product information see Appendix A and attached product drawings.

4 REFERENCE DRAWINGS

- 600 Series Project Out Non-Impact 2023 FBC, 07-18-2025

5 INSTALLATION

Installation Instructions

Substrate	Instructions
Wood	Minimum Spruce-Pine-Fir 2x (G = 0.42) #12 Wood screw (box trim install) or 1/4" lag screw (through-frame install) (Shall conform to ANSI/ASME B18.6.1 and be corrosion resistant)
Steel Stud	Minimum 18 gauge (0.043" thick) 33 KSI steel stud 1/4-20 TEKS screw (through-frame install) (see ICC ESR 1976)
Concrete Masonry	ASTM C90, minimum f'm = 1,500 psi 1/4" (through-frame install) ITW Buildex, Tapcon® Concrete and Masonry Anchors with Advanced Threadform Technology™ (see NOA 24-0102.06)
Concrete	Minimum f'c = 3,000 psi /4" (through-frame install) ITW Buildex, Tapcon® Concrete and Masonry Anchors with Advanced Threadform Technology™ (see NOA 24-0102.06)

Products have not been tested for windborne debris resistance and shall require protective devices (i.e. shutters) if installed in a windborne debris region.

Products are not approved for use in High Velocity Hurricane Zone (HVHZ)

Limitations of Use:

Product	Maximum Design Pressures	Maximum Overall Size	Maximum Glazing Size
Series 600 Project Out Window (Insulating Glass)	+/- 80 psf	60" x 72” (Fixed over Vent)	57-1/8" x 33-13/16"

Products have been tested for windborne debris resistance (Missile D, Wind Zone 4) and are approved for use in windborne debris regions without the use of protective devices (i.e. shutters).

Products are not approved for use in High Velocity Hurricane Zone (HVHZ).

6 SUPPORTING EVIDENCE

Test Report QCT10-1954.01 (AAMA/WDMA/CSA 101/I.S.2/A440-08) Revision -, 11/11/2010
Quast Consulting & Testing, Inc. Mosinee, WI (TST8039)

Test Report QCT14-12675 (ASTM E1996-05, ASTM E1886-05, AAMA 506-06)
Revision -, 12/30/2014
Quast Consulting & Testing, Inc. Mosinee, WI (TST8039)

Test Report 97434.01-801-18 (ASTM E1996-05, ASTM E1886-05)
Revision 1, 09/15/2014
Architectural Testing, Inc. Plano, TX (TST1910)

Calculation Report S8002.01-122-34-R0, 09/12/2025
Tanya A. Dolby, PE (FL PE 93536)

7 EQUIVALENCE OF STANDARDS

Testing documented in QCT14-12675 was conducted to AAMA 506-06.
A comparison of this version of the standard and the current version referenced by the *Florida Building Code, Building, 8th Edition (2023)*, AAMA 506-16, confirms the standards are technically equivalent with respect to the testing documented in the referenced test report.

8 CERTIFICATION OF INDEPENDENCE

In accordance with Rule 61G20-3 Florida Administrative Code,
Intertek/Architectural Testing Inc. hereby certifies the following:

1. Intertek/Architectural Testing Inc. does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
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4. Tanya A. Dolby, P.E does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.

9 DETAILED PRODUCT DESCRIPTION

Finish: Milled Aluminum

Glazing Details: Interior glazed against a back bedding compound at the exterior. A silicone based sealant was also applied inside the frame glazing pocket. A wedge gasket was located at the interior perimeter of the glazing. A snap-in aluminum glazing bead was located at the interior and secured against the wedge gasket and glass. The back bedding compound was Dow 795. Glazing bite was 1/2".

Weatherstripping: 0.147" x 0.210" vinyl bulb gasket. Two rows; one row at interior perimeter of sash and one row at exterior perimeter of sash.

Frame Construction: All frame members were formed from thermally improved aluminum extrusions (poured and debridged). Frame comers were mitered, sealed, and secured together with an aluminum crimped comer key measuring 2-1/2" x 1" x 1/4". Interior/exterior of frame comers had sealant compound applied. Sealant was also applied over exterior crimp locations. The horizontal integral mullion was secured at each end with two #10 x 1-1/2" screws. Screw heads were sealed with sealant.

Sash Construction: All sash members were formed from thermally improved aluminum extrusions (poured and debridged). Sash comers were mitered, sealed, and secured together with an aluminum crimped comer key. Interior/exterior of sash comers had sealant compound applied. Sealant was also applied over exterior crimp locations.

3-Piece Mullion: At each side of the mullion at the top and bottom were aluminum angles. These angles measured 3/4" wide x 2" long x 2" high x 1/8" thick. The angles were fastened through the mullion using a 1/4" x 1" hex head screw with nut (one at top and bottom. Sealant was applied over screw heads and angles. The interior mullion flange was fastened to the mullion web with 1/4" x 1-1/2" Phillips pan head screws. The screws were located at 3" from each end of the mullion and 8" on center spacing between. A mullion cover snapped over the applied flange.

Hardware: 4-Bar hinge; one at each jamb, Cam locks with keepers; (3) at bottom rail/sill

Drainage: 1-1/4" x 1/8" weep notch on sash leg at bottom rail; two each end (four total). 1-1/4" x 1/8" weep notch on frame at sill; two each end (four total).

Reinforcement: No reinforcement was utilized

10 REVISION LOG

DATE	PAGES	SUMMARY
09/17/25	All	Original